DATE: November 9, 1992

TO: District Engineers
     District Field/Construction Engineers
     Resident/Project Engineers

FROM: Gerald D. Dobie
      Engineer of Construction

SUBJECT: CONSTRUCTION INFORMATIONAL MEMORANDUM 1992-23
         Bolted Connections - Steel Sign Trusses

This is a reminder that Standard Specifications 6.26.11 and 5.04.35(c) and the Standard Plans require that high strength bolts which are used to make the connections in steel trusses shall be tightened using the "Turn-of-Nut Tightening Method." Torque wrenches are not to be used. Special Provision 8.07(A) "Sign Support and Light Standard Anchor Bolts" will continue to be used for tightening the anchor bolts.

GDD:PAL:jd
cc: Staff Engineers
    Staff Technicians
    S. Olszewski
    S. Wehrle
    Engineering Services Division
    M & T Division
    Design Division
    MRBA
    MAPA
    R. Homrich
    H. Linne
    R. Hunt

Index Subject: Traffic Control