I-96/US-23 INTERCHANGE

Construction Stages

**STAGE 1**
2015
Construct new I-96 mainline roadway and bridges between existing I-96.
Three lanes open in each direction on I-96 during peak hours.

**STAGE 2**
2016
Construct partial eastbound and westbound collector roads and bridges.
Two lanes of traffic maintained on new I-96 mainline.
One lane of traffic maintained on collector roads.

**STAGE 3**
2016
Construct remaining eastbound and westbound collector roads and bridges.
Two lanes of traffic maintained on new I-96 mainline.
One lane of traffic maintained on collector roads.

**PRE-STAGE**
2015
Close Spencer Road bridge and ramps. Reconstrucet and widen Spencer Road bridge and both westbound and eastbound I-96 ramp to westbound Spencer Road. Construct permanent and temporary pavement. Three lanes open in each direction on I-96 during peak hours.

**LEGEND**
- Existing pavement
- New pavement
- Pre-stage
- Stage 1
- Stage 2
- Stage 3

**Map Note:**
- Spencer ramp to eastbound I-96 closed

**Map Details:**
- Interstate 96
- US 23
- Grand River Road
- Spencer Road
- Old US-23

**Construction Summary:**
- Stages 1, 2, and 3 involve the construction of new and partial collector roads and bridges to accommodate traffic.
- Pre-stage involves the closure of the Spencer Road bridge and ramps for reconstruction.
- Traffic is maintained on the I-96 mainline and collector roads during construction.

**MDOT:**
Michigan Department of Transportation

**Safety Symbol:**
SAFER HIGHWAY SOLUTIONS

**Map Orientation:**
North